Materials testing systems are potentially hazardous.

Materials testing involves inherent hazards from high forces, rapid motions, and stored energy. You must be aware of all moving and operating components in the testing system that are potentially hazardous, particularly force actuators or a moving crosshead.

Carefully read all relevant manuals and observe all Warnings and Cautions. The term Warning is used where a hazard may lead to injury or death. The term Caution is used where a hazard may lead to damage to equipment or to loss of data.

Instron products, to the best of its knowledge, comply with various national and international safety standards, in as much as they apply to materials and structural testing. We certify that our products comply with all relevant EU directives (CE mark).

Because of the wide range of applications with which our instruments are used, and over which we have no control, additional protection devices and operating procedures may be necessary due to specific accident prevention regulations, safety regulations, further EEA directives or locally valid regulations. The extent of our delivery regarding protective devices is defined in your initial sales quotation. We are thus free of liability in this respect.

At your request, we will gladly provide advice and quotations for additional safety devices such as protective shielding, warning signs or methods of restricting access to the equipment.

The following pages detail various general warnings that you must heed at all times while using materials testing equipment. You will find more specific Warnings and Cautions in the text whenever a potential hazard exists.

Your best safety precautions are to gain a thorough understanding of the equipment by reading your instruction manuals and to always use good judgement.

It is our strong recommendation that you should carry out your own product safety risk assessment.
**Warnings**

**Hazard - Press the Emergency Stop button whenever you consider that an unsafe condition exists.**

The Emergency Stop button removes hydraulic power or electrical drive from the testing system and brings the hazardous elements of the system to a stop as quickly as possible. It does not isolate the system from electrical power, other means are provided to disconnect the electrical supply. Whenever you consider that safety may be compromised, stop the test using the Emergency Stop button. Investigate and resolve the situation that caused the use of the Emergency Stop button before you reset it.

**Flying Debris Hazard - Make sure that test specimens are installed correctly in grips or fixtures in order to eliminate stresses that can cause breakage of grip jaws or fixture components.**

Incorrect installation of test specimens creates stresses in grip jaws or fixture components that can result in breakage of these components. The high energies involved can cause the broken parts to be projected forcefully some distance from the test area. Install specimens in the center of the grip jaws in line with the load path. Insert specimens into the jaws by at least the amount recommended in your grip documentation. This amount can vary between 66% to 100% insertion depth; refer to supplied instructions for your specific grips. Use any centering and alignment devices provided.

**Hazard - Protect electrical cables from damage and inadvertent disconnection.**

The loss of controlling and feedback signals that can result from a disconnected or damaged cable causes an open loop condition that may drive the actuator or crosshead rapidly to its extremes of motion. Protect all electrical cables, particularly transducer cables, from damage. Never route cables across the floor without protection, nor suspend cables overhead under excessive strain. Use padding to avoid chafing where cables are routed around corners or through wall openings.
**Warnings**

**High/Low Temperature Hazard** - Wear protective clothing when handling equipment at extremes of temperature.

Materials testing is often carried out at non-ambient temperatures using ovens, furnaces or cryogenic chambers. Extreme temperature means an operating temperature exceeding 60 °C (140 °F) or below 0 °C (32 °F). You must use protective clothing, such as gloves, when handling equipment at these temperatures. Display a warning notice concerning low or high temperature operation whenever temperature control equipment is in use. You should note that the hazard from extreme temperature can extend beyond the immediate area of the test.

**Crush Hazard** - Take care when installing or removing a specimen, assembly, structure, or load string component.

Installation or removal of a specimen, assembly, structure, or load string component involves working inside the hazard area between the grips or fixtures. When working in this area, ensure that other personnel cannot operate any of the system controls. Keep clear of the jaws of a grip or fixture at all times. Keep clear of the hazard area between the grips or fixtures during actuator or crosshead movement. Ensure that all actuator or crosshead movements necessary for installation or removal are slow and, where possible, at a low force setting.

**Hazard** - Do not place a testing system off-line from computer control without first ensuring that no actuator or crosshead movement will occur upon transfer to manual control.

The actuator or crosshead will immediately respond to manual control settings when the system is placed off-line from computer control. Before transferring to manual control, make sure that the control settings are such that unexpected actuator or crosshead movement cannot occur.

**Robotic Motion Hazard** - Keep clear of the operating envelope of a robotic device unless the device is de-activated.

The robot in an automated testing system presents a hazard because its movements are hard to predict. The robot can go instantly from a waiting state to high speed operation in several axes of motion. During system operation, keep away from the operating envelope of the robot. De-activate the robot before entering the envelope for any purpose, such as reloading the specimen magazine.
**Warnings**

**Hazard - Set the appropriate limits before performing loop tuning or running waveforms or tests.**

Operational limits are included within your testing system to suspend motion or shut off the system when upper and/or lower bounds of actuator or crosshead travel, or force or strain, are reached during testing. Correct setting of operational limits by the operator, prior to testing, will reduce the risk of damage to test article and system and associated hazard to the operator.

**Electrical Hazard - Disconnect the electrical power supply before removing the covers to electrical equipment.**

Disconnect equipment from the electrical power supply before removing any electrical safety covers or replacing fuses. Do not reconnect the power source while the covers are removed. Refit covers as soon as possible.

**Rotating Machinery Hazard - Disconnect power supplies before removing the covers to rotating machinery.**

Disconnect equipment from all power supplies before removing any cover which gives access to rotating machinery. Do not reconnect any power supply while the covers are removed unless you are specifically instructed to do so in the manual. If the equipment needs to be operated to perform maintenance tasks with the covers removed, ensure that all loose clothing, long hair, etc. is tied back. Refit covers as soon as possible.

**Hazard - Shut down the hydraulic power supply and discharge hydraulic pressure before disconnection of any hydraulic fluid coupling.**

Do not disconnect any hydraulic coupling without first shutting down the hydraulic power supply and discharging stored pressure to zero. Tie down or otherwise secure all pressurized hoses to prevent movement during system operation and to prevent the hose from whipping about in the event of a rupture.

**Hazard - Shut off the supply of compressed gas and discharge residual gas pressure before you disconnect any compressed gas coupling.**

Do not release gas connections without first disconnecting the gas supply and discharging any residual pressure to zero.
Warnings

Explosion Hazard - Wear eye protection and use protective shields or screens whenever any possibility exists of a hazard from the failure of a specimen, assembly or structure under test.

Wear eye protection and use protective shields or screens whenever a risk of injury to operators and observers exists from the failure of a test specimen, assembly or structure, particularly where explosive disintegration may occur.
Due to the wide range of specimen materials, assemblies or structures that may be tested, any hazard resulting from the failure of a test specimen, assembly or structure is entirely the responsibility of the owner and the user of the equipment.

Hazard - Ensure components of the load string are correctly pre-loaded to minimize the risk of fatigue failure.

Dynamic systems, especially where load reversals through zero are occurring, are at risk of fatigue cracks developing if components of the load string are not correctly pre-loaded to one another. Apply the specified torque to all load string fasteners and the correct setting to wedge washers or spiral washers. Visually inspect highly stressed components such as grips and threaded adapters prior to every fatigue test for signs of wear or fatigue damage.
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These instructions include the following information:

• system specifications that are required for installation of your testing system, for example required environmental conditions, system weights and dimensions
• transporting your system to its final location, including instructions for lifting and handling
• system performance specifications for this frame model

Refer to the Operator's Guide for instructions on connecting system components, system configuration, running tests, and performing routine maintenance of the system.
System Description and Terminology

Figure 1. 6800 Single Column Table Model with Bluehill® Operator Dashboard - Front View
## System Description and Terminology

**Legend for Figure 1**

<table>
<thead>
<tr>
<th>Label</th>
<th>Component</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Ballscrew cover</td>
</tr>
<tr>
<td>2</td>
<td>Top plate</td>
</tr>
<tr>
<td>3</td>
<td>Column cover</td>
</tr>
<tr>
<td>4</td>
<td>Load cell</td>
</tr>
<tr>
<td>5</td>
<td>Upper limit switch</td>
</tr>
<tr>
<td>6</td>
<td>Limit switch actuator</td>
</tr>
<tr>
<td>7</td>
<td>Lower limit switch</td>
</tr>
<tr>
<td>8</td>
<td>Emergency stop button</td>
</tr>
<tr>
<td>9</td>
<td>Indicator panel</td>
</tr>
<tr>
<td>10</td>
<td>Bluehill® Operator Dashboard (optional)</td>
</tr>
<tr>
<td>11</td>
<td>Handset</td>
</tr>
</tbody>
</table>
Figure 2. 6800 Single Column Table Model - Rear View
System Description and Terminology

Legend for Figure 2

<table>
<thead>
<tr>
<th>Label</th>
<th>Component</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Power inlet connection and power switch</td>
</tr>
<tr>
<td>2</td>
<td>System ID label</td>
</tr>
<tr>
<td>3</td>
<td>Rear panel</td>
</tr>
<tr>
<td>4</td>
<td>Controller panel</td>
</tr>
<tr>
<td>5</td>
<td>Frame base</td>
</tr>
<tr>
<td>6</td>
<td>Base beam</td>
</tr>
<tr>
<td>7</td>
<td>Base adapter</td>
</tr>
<tr>
<td>8</td>
<td>Crosshead</td>
</tr>
<tr>
<td>9</td>
<td>T-slot</td>
</tr>
</tbody>
</table>

Components

The major components of an Instron® electromechanical testing system include:

- Load frame with integral controller
- Load cell mounted to the crosshead
- Grips for tension testing or table-mounted anvils on a platen for compression testing.
- Instron® approved computer system with Instron Bluehill® software.

Special fixtures are available for applications such as flexure and peel testing. For strain measurement, an optional strain gauge extensometer attaches to the specimen. You can use non-contacting extensometers with specimens that are unable to support a contacting extensometer. Contact your regional Instron® office or check our web site at www.instron.com for assistance with Instron’s grips and fixtures.

The following table defines the components of the testing system:
The system communicates primarily through the controller. The controller contains sensor conditioning cards for the system transducers and transfers data between the transducers and the computer. The controller also communicates with the load frame via a Safety Monitoring Board (SMB) via a Break Out Board (BOB) inside the load frame. The Break Out Board links all the electrical components of the frame together.

**Hardware Controls**

The hardware controls consist of:

<table>
<thead>
<tr>
<th>Component</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Load Frame</td>
<td>The load frame comprises a base, one or two columns, a moving crosshead, and a top plate. It is a high stiffness support structure against which the test forces react. Each column comprises a guide column and a ballscrew. The crosshead is mounted on both the guide column and the ballscrew. Rotation of the ballscrew drives the crosshead up or down while the guide column provides stability.</td>
</tr>
<tr>
<td>Controller</td>
<td>The hardware that controls the frame and any ancillary equipment connected to the testing system. The controller panel contains all the connectors for load cells, extensometers and any other sensors that are required for testing.</td>
</tr>
<tr>
<td>Indicator Panel</td>
<td>Indicators showing the status of the testing system.</td>
</tr>
<tr>
<td>Handset</td>
<td>Holds all of the controls for the testing system.</td>
</tr>
<tr>
<td>Load String</td>
<td>Comprises all of the components that you install between the moving crosshead and the load frame base (or fixed crosshead). Typically this involves a load cell, a set of grips, any adapters that are required to connect the components, and the specimen to be tested. Typically, you mount a load cell on the crosshead, then a pair of grips or fixtures on the load cell and frame base. The grips or fixtures secure the specimen and when you start a test the crosshead moves up or down applying a tensile or compressive load to the specimen. The load cell converts this load into an electrical signal that the software measures and displays.</td>
</tr>
<tr>
<td>Bluehill® Software</td>
<td>Instron® testing software that controls the testing system, running tests and analyzing test data to produce test results.</td>
</tr>
<tr>
<td>Specimen</td>
<td>A single piece of material to be tested.</td>
</tr>
</tbody>
</table>
• Emergency stop button - to be used whenever you need to stop the crosshead immediately because an unsafe condition exists.

• Limit stops - these must be set before each test session to protect the operator and load string components against unexpected crosshead movement.

• Indicator panel - indicators showing the status of the testing system.

• Handset - holds all the controls for the testing system.

Software

Control of the testing system is carried out via Instron Bluehill® software. Setting test parameters, operating the system, and collecting test data is done through the software program.

**Table 2. Software Terminology**

<table>
<thead>
<tr>
<th>Term</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Test Method</td>
<td>In Bluehill® software, a test method is a file that contains a set of defined parameters that the system uses to run tests, analyze the test data, and produce calculated results.</td>
</tr>
<tr>
<td>Sample</td>
<td>A group of material specimens, whose properties are studied and compared to gain statistical or quality assurance information. For example, you could take a specimen from different parts of a single manufacturing run of a material to form a sample of the material. The sample is then representative of the complete run and you can test it to ensure that the material quality has remained stable over the complete run. You perform the same test on each specimen in a sample.</td>
</tr>
</tbody>
</table>

System Safety and Information Labeling

*Table 3* on page 18 explains the meanings of any safety and information labels that may be attached to any part of the testing system.
### Table 3. Safety and Information Labeling Descriptions

<table>
<thead>
<tr>
<th>Label</th>
<th>Meaning</th>
<th>Purpose</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electrical hazard</td>
<td>Indicates that an electrical hazard exists from high voltage and/or electrical current.</td>
<td></td>
</tr>
<tr>
<td>Disconnect power supply</td>
<td>Disconnect the power supply before servicing machine.</td>
<td></td>
</tr>
<tr>
<td>Electrical - fuse warning</td>
<td>Indicates an electrical hazard exists. Advises disconnecting power mains before changing fuses and using only specified fuses.</td>
<td></td>
</tr>
<tr>
<td>Belt entanglement hazard</td>
<td>Indicates that a hazard exists from the drive belt and pulley system.</td>
<td></td>
</tr>
<tr>
<td>High temperature hazard</td>
<td>Indicates that a heat hazard exists. Stay clear of area when operating the machine.</td>
<td></td>
</tr>
<tr>
<td>Rotating machinery hazard</td>
<td>Indicates that a rotating hazard exists. Keep clear of these areas (and tie back long hair and loose clothing).</td>
<td></td>
</tr>
<tr>
<td>Ground stud</td>
<td>Indicates a ground stud.</td>
<td></td>
</tr>
<tr>
<td>Read the manual</td>
<td>Read and understand the operator’s manual before using the machine.</td>
<td></td>
</tr>
</tbody>
</table>
### Table 3. Safety and Information Labeling Descriptions (Continued)

<table>
<thead>
<tr>
<th>Label</th>
<th>Meaning</th>
<th>Purpose</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Crosshead direction" /></td>
<td>Crosshead direction</td>
<td>Indicates the direction to turn the pulley to manually move the crosshead upward. Pulleys can be turned by hand when power is disabled.</td>
</tr>
<tr>
<td><img src="image" alt="Crush hazard" /></td>
<td>Crush hazard</td>
<td>Indicates the crush hazard of the moving crosshead and instructs the user to read and understand the operator’s manual before using the machine.</td>
</tr>
<tr>
<td><img src="image" alt="Waste Electrical and Electronic Equipment (WEEE)" /></td>
<td>Waste Electrical and Electronic Equipment (WEEE)</td>
<td>In accordance with the European Union’s WEEE directive, the crossed out wheeled bin symbol indicates that the equipment must be disposed of separately from other waste at the end of its usable life. For advice on the disposal of electrical and electronic equipment in your country, contact your local Instron representative.</td>
</tr>
</tbody>
</table>

---

**Product Support**

Instron® provides documentation, including manuals and online help, that can answer many of the questions you may have. It is recommended that you review the documentation sent with the system you purchased for possible solutions to your questions.
If you cannot find answers in these sources, contact Instron® Service directly. A list of Instron® offices is available on our website at www.instron.com. In the US and Canada, you can call directly at 1-800-473-7838.

**Product Documentation**

Instron® offers a comprehensive range of documentation to help you get the most out of your Instron products. Depending on what you have purchased, your documentation may include some or all of the following:

<table>
<thead>
<tr>
<th>Document Type</th>
<th>Content</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operator’s Guide</td>
<td>How to use your system components and controls, procedures for setting limits, calibration and other frequently performed operating tasks. Information about system installation, set up and configuration, transducer connection and calibration. Routine maintenance and spare parts.</td>
</tr>
<tr>
<td>Preinstallation Manual</td>
<td>System requirements and specifications, instructions for lifting and handling to transport the system to its final location before installation.</td>
</tr>
<tr>
<td>Reference Help</td>
<td>Software products come complete with context sensitive help, which provides detailed information on how to use all software features.</td>
</tr>
<tr>
<td>Equipment Reference</td>
<td>How to set up and use any accessories you have purchased, for example grips, fixtures, extensometers, transducers, and environmental chambers.</td>
</tr>
</tbody>
</table>

We welcome your feedback on any aspect of the product documentation. Please email info_dev@instron.com with your comments.
Chapter 2
Requirements

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- Site requirements ............................................. 23
- Environmental specifications ............................. 26
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- Checklist for site preparation ............................ 30

Responsibilities

The responsibilities outlined in this document are general. Refer to your specific purchase contract for full details of your responsibilities and those of Instron®.

Customer’s responsibilities

It is the customer’s responsibility to ensure that all required support services are available, and that all necessary checks are made prior to installing the testing system. These services and checks are described below.

Site preparation

Proper site preparation is imperative so that the testing system operates in accordance with its specifications and provides accurate test results. The customer must ensure that the site requirements are satisfied prior to scheduling the installation appointment (refer to “Site requirements” on page 23).

Handling and transporting

Unless specifically arranged otherwise, it is the customer’s responsibility to arrange the off-loading, unpacking and moving of the testing system to the final site location (refer to “Lifting and handling” on page 49).
Upon special arrangements, an Instron® service engineer can supervise the off-loading and transportation of the load frame to its final site. Contact Instron® Service or your local Instron office for additional information on this service.

**Insurance and safety**

Under Instron’s standard contract, the shipping terms are Ex-Works (or FOB Factory), meaning ownership and liability for the testing system transfers to the customer at Instron’s loading dock. Unless other shipping terms are specified in a purchase order, which Instron does not dispute, the Ex-Works shipping terms apply. Under these terms, the customer is responsible for securing the applicable transit insurance on the shipment and arranging safe transport to the final destination. Arrangements can be made through Instron to secure insurance cover and shipping, at the customer’s expense.

When transporting a load frame within your own premises, you are responsible for its safe transport. Upon special arrangements, an Instron® service engineer can supervise and transportation of the load frame to its final site. Contact Instron® Service or your local Instron office for additional information on this service.

**Materials disposal**

It is the customer’s responsibility to properly dispose of any waste materials generated from the installation of the system and its accessories, or from the general operation of the system. This includes packing materials, battery, hydraulic fluid, and waste materials contaminated with hydraulic fluid. Hydraulic fluid is generally considered a hazardous material so proper disposal of this substance, or anything contaminated with it, must comply with local, state, and federal regulations.

**Supplier’s responsibilities**

The standard contract requires Instron® to provide the necessary services to ensure that your testing system operates properly. These services are described below.

Additional services and equipment may be negotiated, but these additional services must be mutually agreed upon and specifically described in your purchase order.

**Insurance**

Under Instron’s standard contract, the shipping terms are Ex-Works (or FOB Factory), meaning ownership and liability for the testing system transfers to the customer at Instron’s loading dock. Unless other shipping terms are specified in a purchase order, which Instron does not dispute, the Ex-Works shipping terms apply. Under these terms,
Instron is responsible for insurance cover while the testing system is in the factory up until it reaches the loading dock for shipping.

**Installation**

When the site location is prepared and the frame and its components have been moved to the final operating location (refer to “Lifting and handling” on page 49), Instron® is responsible for the complete installation of the load frame, its components and any additional accessories that may have been purchased.

The customer must not make any attempt to install the load frame without an Instron® service representative present.

**Initial operation**

Once the installation is complete, Instron® performs an initial operation of the load frame and a calibration check to ensure that it is working properly.

The service representative also performs a required on-site training program. The required on-site training takes approximately one day to complete, and is designed to accommodate up to three individuals.

Contact Instron® Service for more information on this training. Additional training is available through Instron’s training center.

**Documentation**

Instron® provides all the documentation required to operate the system, including manuals for the load frame and any required online help systems for software applications.

Additional copies of manuals are available and can be ordered through the Instron® Sales department.

**Site requirements**

Proper site preparation is imperative so that the testing system operates in accordance with its specifications.
Frame location

The load frame must not be located against a wall or other object that interferes with air ventilation around the frame. Proper air ventilation is required to dissipate the heat generated from the frame base.

Floor loading

The supporting floor must be checked for its weight loading and be able to support the weight of the load frame and any other accessory parts that may have been purchased. The floor must be free of vibrations from other activities taking place in or near the building.

For larger load frames, it is recommended that you consult your facility engineer, foundation specialist, or a civil engineer to ensure that the load capacity of the floor can support at least three times the weight of the load frame and its component parts. The higher load capacity is necessary because large dynamic loads may occur when a specimen breaks and this additional load may be absorbed into the floor.

Table loading

The supporting table must be checked for its weight loading and must be able to support the weight of the load frame with all its components and accessories, if the computer and accessories are placed on the same table. There must be a sufficient margin of safety in the table’s weight loading to ensure the stability of the system.

The table must be free of vibrations from other activities taking place in or near the building. A table with leveling feet is recommended.

Power supply

Ensure that the required power supply is available and complies with all requirements.

Caution

Power fluctuations and surges can cause performance problems ranging from intermittent electrical problems to severe damage.

Instron® systems require “clean” and stable electrical power. Unless other arrangements are made with Instron®, you are responsible for providing clean electrical power. An in-line power surge protector is recommended for all installations.
If you purchased an environmental chamber with your system, it requires a dedicated electrical power supply that is separate from the power supply for the rest of the system.

**Telephone and network access**

Ensure that a telephone line is located within the general testing area. This enables the user to contact Instron® directly from the testing area so the user can perform the instructions provided and resolve the situation while on the telephone with the service representative. This facilitates resolving issues in a timely manner and reduces the number of repeated phone calls on the same problem.

It is also suggested that network drops, or digital phone lines, be within the general testing area. A network connection near the system facilitates distributing test data via the network. Our goal is to provide remote diagnostics in order to resolve system issues. Having a network drop or digital phone line available will enable an Instron® service representative to connect to the testing system to diagnose and resolve problems more efficiently.

**Ceiling clearance**

Ensure that there is adequate ceiling clearance so that the load frame can be easily placed in its testing location. Take into consideration how you will be transporting the frame (by forklift or crane, for instance) and ensure that the ceiling height can accommodate your mode of transportation.

**Environmental conditions**

Ensure that the testing site meets the specifications detailed in “Environmental specifications” on page 26.

**Accessibility**

The testing system must be accessible for routine maintenance without having to move the load frame. If the frame is moved, it may need to be re-verified.

**Site requirements for system accessories**

Some accessories require additional site requirements. If you are not sure if the accessories you purchased require any of the following site preparations, contact Instron® Service or your local Instron® office for advice.
Dry compressed air

A dry, compressed air supply regulated to a maximum pressure of 8.3 bar (120 psi) is required for the integrated air kit. The regulated supply pressure must be greater than the test pressure value set in Bluehill® software.

The customer is responsible for adapting the pneumatic connection of the integrated air kit to their supply. Instron® provides a 0.25 inch (6.3 mm) outer diameter, 0.125 inch (3.2 mm) inner diameter tube, which can be connected using an appropriately sized hose barb, compression or push-to-connect fitting. A 0.25 inch (6.3 mm) NPT male to push-to-connect fitting is also supplied.

Water supply

A water supply may be required for some specimen grips and some temperature control systems.

Liquid nitrogen and carbon dioxide

A liquid nitrogen (LN2) or carbon dioxide (CO2) supply may be required for environmental chambers with cooling options.

For carbon dioxide, tank pressure must be approximately 725 psi. It must be in a liquid state when it reaches the valve of the environmental chamber.

For liquid nitrogen, tank pressure must be between 5 and 10 psi, depending upon the regulator and relief valves that are fitted to the dewar flask. Do not exceed 20 psi.

Environmental specifications

General

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specifications</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operating Temperature</td>
<td>+5°C to +40°C (+41°F to +104°F)</td>
</tr>
<tr>
<td>Storage Temperature</td>
<td>-25°C to +55°C (-13°F to +131°F)</td>
</tr>
<tr>
<td>Humidity</td>
<td>10% to 90% (non-condensing)</td>
</tr>
</tbody>
</table>
Instron® declares under our sole responsibility that 68SC and 68TM testing systems are in conformity with all relevant provisions of the following regulations:

- Machinery Directive 2006/42/EC
- EMC Directive 2014/30/EU
- ROHS Directive 2011/65/EU including substances added by amendment 2015/863/EU

Instron® testing systems are CE marked. A signed CE declaration of conformity is supplied with each system.

Environmental impact

Instron® materials testing systems and their accessories are designed to produce no adverse environmental impact during normal use as long as they are operated and serviced in accordance with their operating instructions.

Normal care must be taken with service items such as greases and oils needed to operate and maintain the equipment as indicated in their packaging and operating instructions.

These systems comprise mechanical and electronic components that contain potentially environmentally harmful chemicals, such as chromium, chromates, lead and brominated fire retardants. Care must be taken at the end of the equipment's life to ensure its disposal in accordance with local environmental regulations.

Because of the wide range of applications where our instruments are used, Instron has no knowledge of the environmental impact of the customer's test pieces or specimens.

Noise levels

The noise output for these load frames does not exceed 70dB(A).

Noise levels do not include noise from specimen breaks.
The noise values are measured at the ear level of an operator positioned in front of the machine.

The noise level of the entire system depends on your particular system configuration. Refer to the documentation supplied with other system components for information about that component's noise level.

The noise output from equipment used for materials or structures testing is also dependent upon the items under test. Instron recommends that users carry out their own noise level measurements to ensure the continuous safety and comfort of personnel.

### 68SC-2 Power Requirements and Cords

#### Power requirements

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum Power (VA)</td>
<td>700</td>
</tr>
<tr>
<td>Single Phase Voltage (Vac) (±10%)</td>
<td>100, 120, 220, 240</td>
</tr>
<tr>
<td>Frequency - Hz</td>
<td>47 to 63</td>
</tr>
<tr>
<td>Length of Power Cable - m (ft)</td>
<td>2.44 (8)</td>
</tr>
</tbody>
</table>

For 230 Vac operation, the frame is normally set to 240 V.

The 230 Vac option on the voltage selector is designed for 220 Vac ±10%.

**Warning**

Electrical hazard - to ensure safety and Electromagnetic Compatibility (EMC) the facility's receptacle must be a 3-wire grounded receptacle. The ground must be a low impedance earth ground in accordance with national and/or local regulations.
Warning

You must use GFCI (Ground Fault Circuit Interruption) protection on all power sources if your testing system includes water or any other fluid.

If your system includes any fluids (e.g. water-cooled grips, BioPuls baths, food testing fixtures), you must use GFCI protection on all power sources to protect the operator from fluids that might leak into the load frame electronics.

Power cord selections

If you do not make a choice, Instron® chooses the customary power cord that matches the shipping destination for the system.

Table 6. Power cords

<table>
<thead>
<tr>
<th>Power cord designation</th>
<th>Matching receptacle</th>
<th>Locale</th>
</tr>
</thead>
<tbody>
<tr>
<td>P1</td>
<td><img src="image" alt="Receptacle" /></td>
<td>USA and Canada</td>
</tr>
<tr>
<td>P2</td>
<td><img src="image" alt="Receptacle" /></td>
<td>Denmark</td>
</tr>
<tr>
<td>P3</td>
<td><img src="image" alt="Receptacle" /></td>
<td>Europe</td>
</tr>
<tr>
<td>P4</td>
<td><img src="image" alt="Receptacle" /></td>
<td>Italy</td>
</tr>
</tbody>
</table>
Checklist for site preparation

The following checklist provides a quick summary of items that should be considered when planning and preparing the site location of your testing system. Additional information regarding each item below is provided within this manual. If you need more specific information, contact Instron® Service or your local Instron® office for assistance.

Not all computers are compatible with Instron testing systems. If you intend to purchase a computer from an outside vendor, contact Instron® Service to verify its compatibility. Additional charges may result from service that is required to evaluate or reconfigure non-approved computers.

Table 6. Power cords (Continued)

<table>
<thead>
<tr>
<th>Power cord designation</th>
<th>Matching receptacle</th>
<th>Locale</th>
</tr>
</thead>
<tbody>
<tr>
<td>P5</td>
<td>![Diagram]</td>
<td>China</td>
</tr>
<tr>
<td>P6</td>
<td>![Diagram]</td>
<td>Australia and New Zealand</td>
</tr>
<tr>
<td>P7</td>
<td>![Diagram]</td>
<td>Switzerland</td>
</tr>
<tr>
<td>P8 (includes 10A fuse)</td>
<td>![Diagram]</td>
<td>United Kingdom</td>
</tr>
<tr>
<td>PA</td>
<td>![Diagram]</td>
<td>India and South Africa</td>
</tr>
</tbody>
</table>
Checklist for site preparation

Site location

- Floor and table is able to support the weight of the frame, and its computer components.
- Environment complies with the specifications for your specific model:
  - Operating temperature
  - Storage temperature
  - Humidity
  - Atmosphere
- The required power supply is available and is compatible with the electrical requirements for your specific model.
- Electrical outlets are within the maximum distance requirement to the load frame’s location.
- Phone lines are located within the general testing area so that users can call Instron® directly from the testing area. It is also suggested that network drops, or digital phone lines, be within the general testing area.
- Ceiling clearance is adequate for the load frame, including the additional space necessary to lift and move the frame by either a forklift or crane.
- Location provides sufficient accessibility for routine maintenance (915 mm (36 in) is recommended).
- Employees are adequately trained to operate the load frame and its computer system.

Transporting

- You have the correct number of packing boxes as stated on the packing list.
- Insurance coverage is secured or verified.
- You have the required equipment for the chosen transporting method.
- You have the appropriate packaging to protect the load frame when moving or relocating it.
- Pathway from the loading dock to the final site location has sufficient width and height to fit the frame and forklift (or crane). Measure all doors and hallways.

Refer to “68SC-2 Dimensions and Weight“ on page 33 for dimensions and weights of the testing system without its packaging. Refer to “68SC-2 Packaging dimensions and weight“ on page 49 for dimensions and weights of the packaged system.
• Floor area along the pathway to the final site location is able to support the weight of the frame and forklift (or crane).

Refer to “68SC-2 Dimensions and Weight” on page 33 for dimensions and weights of the testing system with and without its packaging. Refer to “68SC-2 Packaging dimensions and weight” on page 49 for dimensions and weights of the packaged system.

• There are no loose accessories on the shipping skid or frame.

• Your equipment operators have the appropriate licenses and have complied with your local safety standards (i.e. the appropriate training required by OSHA in the U.S.).

**Scheduling installation**

When the testing site is ready, and the frame has been moved to its final operating location, contact Instron® to schedule an installation appointment.

A list of Instron® offices is available on our website at www.instron.com.

In the United States and Canada, you can call 1-800-473-7838.
Chapter 3
Specifications

- 68SC-2 Dimensions and Weight .................................................. 33
- Accessory Mounting Dimensions ................................................. 37
- System Performance ................................................................. 40

68SC-2 Dimensions and Weight

Frame Dimensions

Load frame dimensions for 68SC-2 frames are shown in Figure 3 on page 34 and Figure 4 on page 35. Some dimensions are listed in Table 7 on page 33.

Figure 5 on page 36 shows the overall dimensions of the system including the Bluehill® Operator Dashboard.

Table 7. 68SC-2 dimensions

<table>
<thead>
<tr>
<th>Letter Designation</th>
<th>Description</th>
<th>Dimension - mm (inch)</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Overall height</td>
<td>1412 (55.6)</td>
</tr>
<tr>
<td>E2</td>
<td>Maximum vertical test space (test daylight - from base to underside of crosshead)</td>
<td>1118 (44.0)</td>
</tr>
<tr>
<td>E1</td>
<td>Minimum vertical test space (test daylight - from base to underside of crosshead)</td>
<td>250 (9.8)</td>
</tr>
<tr>
<td>D</td>
<td>Base beam to coupling pin - Type O adapter</td>
<td>22 (.87)</td>
</tr>
<tr>
<td>D</td>
<td>Base beam to coupling pin - Type D adapter</td>
<td>35 (1.38)</td>
</tr>
</tbody>
</table>
Figure 3. 68SC-2 frame dimensions - front view
Figure 4. 68SC-2 frame dimensions - side view
Figure 5. 68SC-2 frame dimensions - including dashboard
Accessory Mounting Dimensions

System weights

Table 8. System weight

<table>
<thead>
<tr>
<th>Configuration</th>
<th>Weight kg (lb)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard load frame</td>
<td>61.7 (136)</td>
</tr>
</tbody>
</table>

The weight value does not include additional accessories such as the Bluehill® Operator Dashboard or any load cell.

The weight of the Bluehill® Operator Dashboard and its mounting kit is 2.1 kg (4.6 lb).

Accessory Mounting Dimensions

You can attach numerous testing accessories and fixtures to the load frame for specialized tests. Use the standard mounting holes shown in the following diagrams to mount your accessories. Avoid tapping new holes that may weaken or otherwise compromise the integrity of the load frame.

All measurements in the following figures are shown in mm.

Table 9. Meaning of symbols on dimension drawings

<table>
<thead>
<tr>
<th>Symbol on drawing</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ø</td>
<td>diameter</td>
</tr>
<tr>
<td>↓</td>
<td>depth</td>
</tr>
<tr>
<td>THRU</td>
<td>through-hole</td>
</tr>
<tr>
<td>LH</td>
<td>left hand thread</td>
</tr>
<tr>
<td>RH</td>
<td>right hand thread</td>
</tr>
<tr>
<td>PCD</td>
<td>pitch circle diameter</td>
</tr>
<tr>
<td>↓</td>
<td>arrow pointing to the front of the load frame</td>
</tr>
</tbody>
</table>
Figure 6. View of base beam from above

Figure 7. Cross-sectional view of base beam
Crosshead dimensions

Figure 8. View of underside of crosshead

Figure 9. Cross-sectional view of crosshead
### Table 10. 68SC-2 system performance

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specifications</th>
</tr>
</thead>
<tbody>
<tr>
<td>Testing type</td>
<td>Tension, compression, and through zero operation.</td>
</tr>
<tr>
<td>Basic control mode</td>
<td>Closed loop position control</td>
</tr>
<tr>
<td>Load capacity - kN (lbf)</td>
<td>2 (450)</td>
</tr>
<tr>
<td>Maximum speed - mm/ min (in/ min)</td>
<td>2540 (100)</td>
</tr>
<tr>
<td>Minimum speed - mm/ min (in/ min)</td>
<td>0.001 (0.00004)</td>
</tr>
<tr>
<td>Maximum force at full speed - kN (lbf)</td>
<td>2 (450)</td>
</tr>
<tr>
<td>Maximum speed at full force - mm/ min (in/ min)</td>
<td>2540 (100)</td>
</tr>
<tr>
<td>Return speed - mm/ min (in/ min)</td>
<td>2540 (100)</td>
</tr>
<tr>
<td>Crosshead speed accuracy</td>
<td>± 0.1% of set speed at steady state and no load</td>
</tr>
<tr>
<td>Displacement (crosshead position) display accuracy</td>
<td>Under no load conditions, equal or less than ± 0.01 mm (0.0004 in) or ± 0.05% of displayed reading, whichever is greater.</td>
</tr>
<tr>
<td>Displacement (crosshead position) repeatability - mm (in)</td>
<td>± 0.015 (0.0006)</td>
</tr>
<tr>
<td>Load measurement accuracy</td>
<td>± 0.5% of reading down to 1/1000 of load cell capacity.</td>
</tr>
<tr>
<td>Strain measurement accuracy</td>
<td>± 0.5% of reading down to 1/50 of full scale with ASTM E83 class B or ISO 9513 class 0.5 extensometer</td>
</tr>
<tr>
<td>Crosshead position control resolution - µm</td>
<td>0.00954</td>
</tr>
</tbody>
</table>
Chapter 4
Risk reduction and safe use

This chapter is a copy of a chapter taken from the Operator’s Guide that will be supplied with your system. It describes:

• risks associated with use of your testing system
• how to use the features of the testing system to minimize those risks
• accessories that you can purchase to minimize risks if your risk assessment indicates that they are necessary, for example:
  • interlocked shield
  • specimen insertion tool

Residual risks

The equipment described in this documentation is designed with features to reduce the risk of injury to an operator. There are, however, always residual risks in the use of this equipment, influenced by:

• the test application
• the design of the test method or procedure
• the jog, return and test speeds used
• the type of specimen being tested
• the size of the specimen being tested
• the design of grips and test fixtures
• the experience of the operator using the equipment

It is our strong recommendation, therefore, that you carry out your own risk assessment for your particular equipment setup and testing application.
Each of the following sections describes a specific hazard zone of the testing system and lists the most common risks for testing using this equipment. Use the information in the following sections, together with the instructions in the remainder of this manual, to conduct your own risk assessment.

**Rapid crosshead motion**

**Warning**

**Crush hazard to fingers or hands.**

This hazard relates to grips and fixtures coming together as a result of rapid crosshead motion, crushing hands or fingers.

For example, an operator inadvertently commands the system to jog or return while their hands are in test area. This may also happen if the operator, in an attempt to be more efficient, reaches in to remove broken specimen pieces while simultaneously returning the crosshead to zero displacement.

**Recommendations**

In all situations:

- Set up test methods so that operators do not need to have their hands in the space between fixtures while the crosshead is moving.
- Use the Operator Protection feature in Bluehill® software. This uses a reduced jog speed (default 600 mm/min) during set up and you can set a lower jog speed if your risk assessment requires it.
- Set appropriate travel limits every time you change the grips and adjust the crosshead.
In addition, if the gap between grips and fixtures is less than 50 mm:

- Use a specimen insertion tool and other appropriate equipment and practices to keep fingers out of the space between the fixtures.

In addition, if the gap between grips and fixtures is less than 25 mm:

- Use a specimen insertion tool to keep fingers out of the space between the fixtures.
- Use an interlocked shield to limit or disallow motion when the shield door is open. When the space is less than 25mm, the crush hazard is very significant, so this is the best option.
Pinching fingers between grip jaw faces

Warning

Pinch hazard to fingers.
This hazard relates to grip jaws closing quickly, pinching fingers.

Recommendations

For 2712 Series pneumatic grips:

- In the documentation supplied with the grips, read and follow the safety recommendations for installing a specimen.

- Use the Operator Protection feature in Bluehill® software. This uses a reduced initial grip pressure (default 15 psi) during set up and you can set a lower initial grip pressure if your risk assessment requires it.

- Use jaw face shields.
• Use the thumb screw knobs on the sides of the grip (2712-04x grips only) to reduce the jaw face gap to the smallest practical gap for your specimens.

Correct:

Incorrect:

Impact of debris from breaking specimens

Warning

Hazard from flying debris.
This hazard relates to brittle or composite specimens that can explode when they break.

Recommendations

For less dangerous debris (specimen dust or fibers, for example):

• Use personal protection equipment (for example safety glasses).
For more dangerous projectile debris (brittle composite specimens, for example):

- Use an interlocked shield.

**Operator Protection Overview**

The majority of hazards for operating materials testing systems are associated with:

- rapid movement of the crosshead causing crush injuries
- rapid closing of pneumatic grips causing pinch injuries

Operator Protection in Bluehill® provides a mechanism that lets you limit crosshead jog speed and reduce grip closing pressure while you are setting up a test.

The default conditions during test set up are:
• crosshead jog speed reduced to a maximum of 600 mm/min, and can be set lower if your risk assessment requires it

• grip closing pressure reduced to a default of 15 psi, and can be set lower if your risk assessment requires it.

Operator Protection lets an Administrator configure the testing system to be consistent with the risk assessment for that system.

Access to the controls for Operator Protection is password protected. If you have Administrator rights you can modify Operator Protection in the Admin tab in Bluehill®.
Chapter 5
Lifting and handling

• General handling precautions .............................................. 49
• 68SC-2 Packaging dimensions and weight ............................. 49
• Transport single column frames ........................................... 50

General handling precautions

Only individuals experienced with the operation of lifting equipment and rigging techniques should attempt to lift or move an Instron® system. Equipment operators must have the appropriate licenses and have complied with your local safety standards (e.g. the appropriate training required by OSHA in the U.S.).

Always follow the instructions provided with the shipping package. Contact Instron® if you require any additional information or if any part of the shipment is damaged.

68SC-2 Packaging dimensions and weight

Instron recommends leaving the load frame in its packaging while moving it to its final site location within your building.

Use the information in Table 11 on page 49 to verify that:

• the packaged frame fits through all doorways and hallways leading to the final location
• all floors leading to the final location can support the weight of the packaged frame

Table 11. Packaged dimensions and weights

<table>
<thead>
<tr>
<th>Configuration</th>
<th>Length mm (in)</th>
<th>Width mm (in)</th>
<th>Height mm (in)</th>
<th>Packaged weight kg (lb)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard height</td>
<td>864 (34)</td>
<td>1168 (46)</td>
<td>1905 (75)</td>
<td>62 - 182 (136 - 400)</td>
</tr>
</tbody>
</table>
Before you begin

Before moving the load frame ensure that:

- All site requirements are met ("Site requirements” on page 23).
- Operators of any lifting equipment have the appropriate licenses and have complied with your local safety standards (e.g. the appropriate training required by OSHA in the U.S.).
- At the final site location, there is adequate clearance between the ceiling and the top of the load frame, including clearance for lifting the frame via a crane.
- The frame and forklift (or crane) can fit through all doorways, halls, elevators or stairs from the shipping dock to its final site location.
  
  Refer to “68SC-2 Dimensions and Weight” on page 33. If the frame is still in its packaging, check the packaging dimensions for your frame model. If you are moving the frame without its packaging, check the dimensions for your frame model.

- The floors from the shipping dock to the final site location have sufficient support for the weight of the load frame and forklift (or crane) combined. Refer to “68SC-2 Dimensions and Weight” on page 33.

- You have adequate packaging materials to protect the load frame when moving it to another site. Contact Instron® Service to determine the appropriate packaging requirements for your frame model.

- There are no loose accessories on the shipping skid.

Equipment

- A forklift with a load rating that is double the load frame’s gross weight to transport the frame to its final operating location.

- Sharp knife.

- Cutter for the steel strapping.
• A crane with a load rating that is double the load frame’s gross weight to lift the frame into its final operating location.

Transport single column frames

1. Use a forklift to carry the container to the testing area. Refer to “General handling precautions” on page 49 for guidelines and warnings.
2. Place the load frame carton near its final operating location.
3. Cut the strapping that secures the load frame carton to the wooden pallet.
4. Open the top of the load frame carton and remove the packing material.
5. Use the packing list to inventory all the items. Some accessories may be in the container with the load frame or may be packaged separately.
6. Do not open any of the packing boxes. The packing list will indicate the total number of boxes that are included in the shipment. Count the number of boxes you received to make sure you have the correct number of boxes. Do not open these boxes until the Instron service representative arrives to install your testing system. This ensures that no parts are lost prior to installation.
7. Insert the crane hook into the eyebolt on top of the frame column Figure 10 on page 52.

Warning

Hazard - always use the eye bolt on top of the frame for lifting.

The base covers cannot support the weight of the frame. The base covers could break and cause personal injury and equipment damage if you try to lift the frame by pulling upwards on the covers.
For some systems, the eyebolt is removed prior to shipping. If the eyebolt is missing from your machine, it will be packed in an envelope inside one of the unsealed boxes, usually in the box that contains the system documentation. Screw the eyebolt into the top of the frame column as shown in Figure 10 on page 52.

8. Slowly and carefully lift the frame clear of the wooden pallet.
9. Move the frame to its operating location.
10. Place the load frame carefully into position.
11. Retain all packing materials until the system is satisfactorily installed and all parts, assemblies and accessories have been located.
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